

Work Order ID 133536

Tuesday, July 07, 2015 3:39:20 PM

Scrap
133536

Page 1

Item ID: D4049-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Lug Assembly, LH

Start Date: 6/9/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/10/2015 Req'd Qty: 3.00

3

Customer: CTEMS01

Reference: RMA RA112063

Approvals:

Process Plan: *MF*Date: *5-7-7*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4049

C

100

0.00

100

QC

Quality Control

Memo

INSPECT RA112063
D4049-041 X 2 B132062/132902

0.00

PARTS ARE SCRAP BUT ARE TO BE KEPT FOR MANUFACTURING
WELDING JIG*D4049-041 x 1 B129435 to be scrapped*

110

QC21- Final Inspection - Work Order Release

0.00

110

QC

Quality Control

Memo

0.00

③ 15-07-09

DAS

9
9-89*MLJ*
φ

JUL 10 2015

Tuesday, July 07, 2015 3:39:18 PM

Work Order ID: 133536

133536

Parent Item: D4049-041

D4049-041

Parent Item Name: Mounting Lug Assembly, LH

Start Date: 6/9/2015

Required Date: 6/10/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM IPP Rev:B as
per dwg revA DD 10.02.18 verified by:EC IPP Rev:C as per revB
DD 10.04.23 verified by:EC IPP Rev:D 10.05.04 add note in seq
100 DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4049-041		Manufactured	No				Each	0.0000		3			

D4049-041

Mounting Lug Assembly, LH

129435
132062
132902
mf
15-7-7

RA112063

Received @ May 29, 2015
Inspected@ June 5, 2015

CUSTOMER: TEMSCO HELICOPTERS
CUSTOMER CONTACT: JOE HICKS
SHIPPED FROM: KETCHIKAN, ALASKA USA

Instructions for RA112063 D4049-041 B132062 REV B

- Parts are out of tolerance
- Identify D4049-041 B132062 as scrap but keep for manufacturing welding jig

Instructions for RA112063 D4049-041 B129435 REV B

- Parts are out of tolerance
- Scrap D4049-041 B129435

Instructions for RA112063 D4049-041 B132902 REV B

- Parts are out of tolerance
- Identify D4049-041 B132902 as scrap but keep for manufacturing welding jig

Time Estimate: 1 hour

Departments Required: quality

Pictures Attached: N/A

QTY INSPECTED: 1x D4049-041 B132062
1x D4049-041 B129435
1x D4049-041 B132902

**THIS INSTRUCTION SHEET
MUST BE ATTACHED TO THE
RESTOCKING WORK ORDER
AT ALL TIMES!!!!**